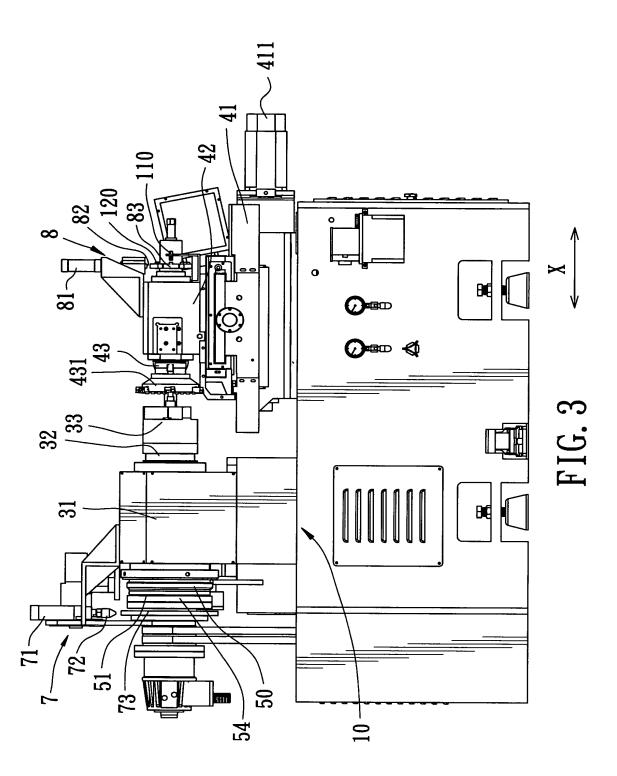


FIG. 2



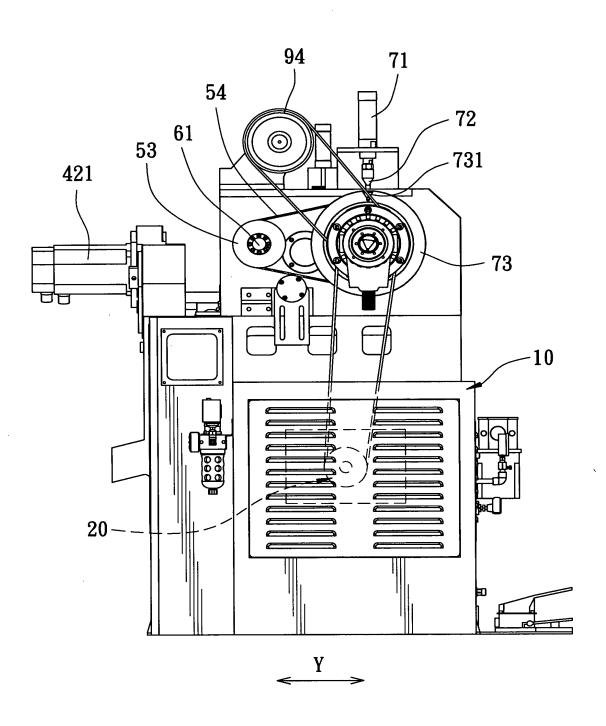


FIG. 4

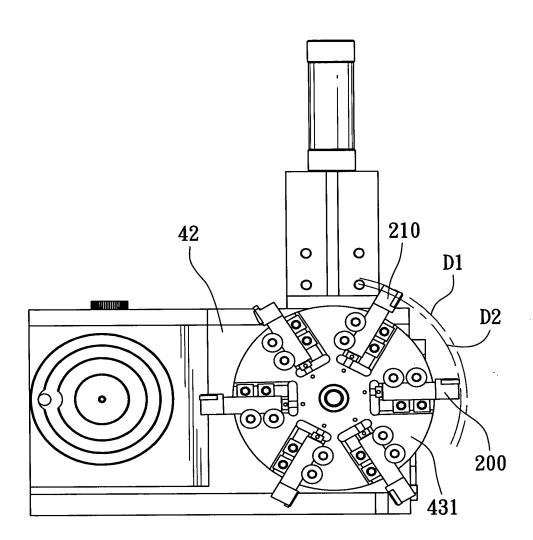
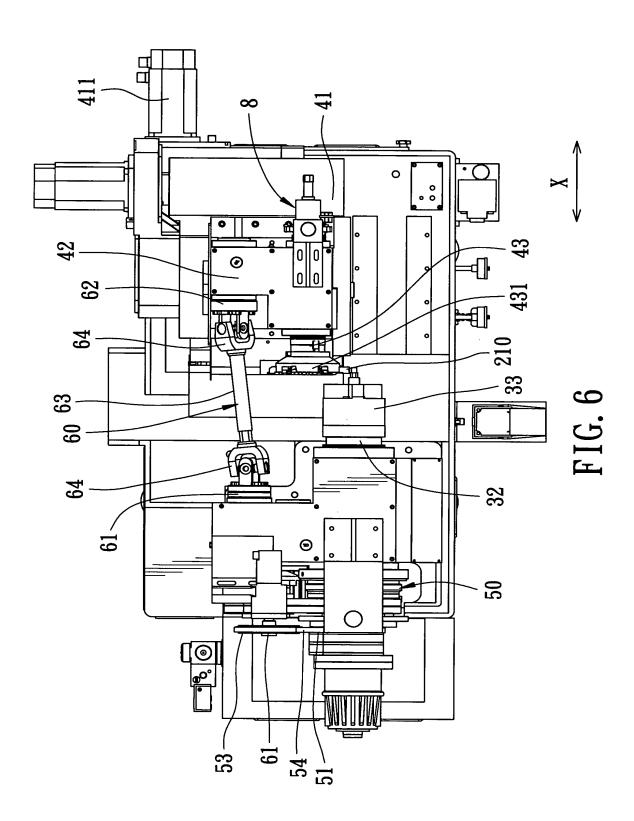


FIG. 5

TURRET LATHE WITH A CLUTCH FOR OPERATING BETWEEN CHAMBERING AND TURNING OPERATION MODES



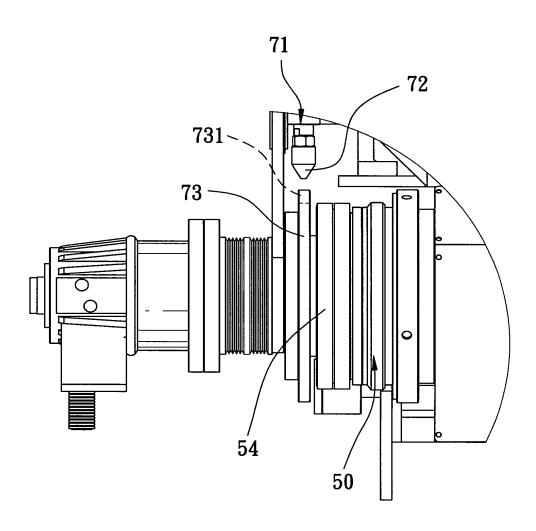


FIG. 7

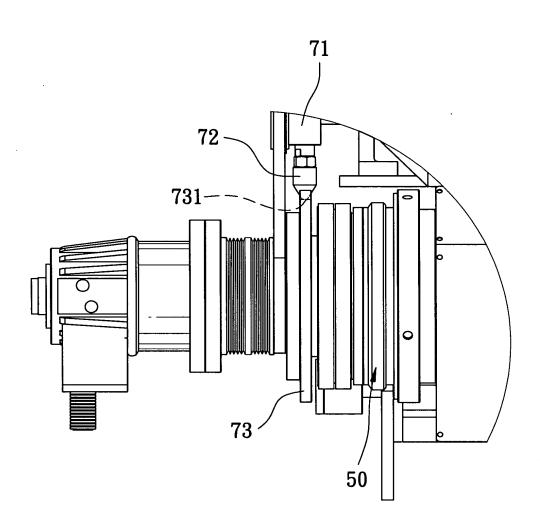


FIG. 8

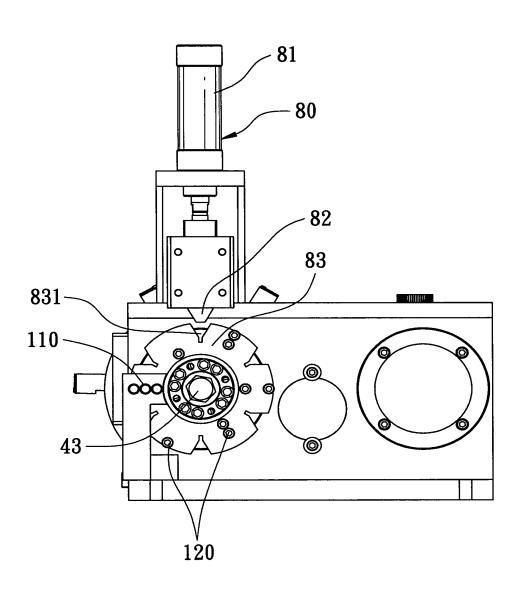


FIG. 9

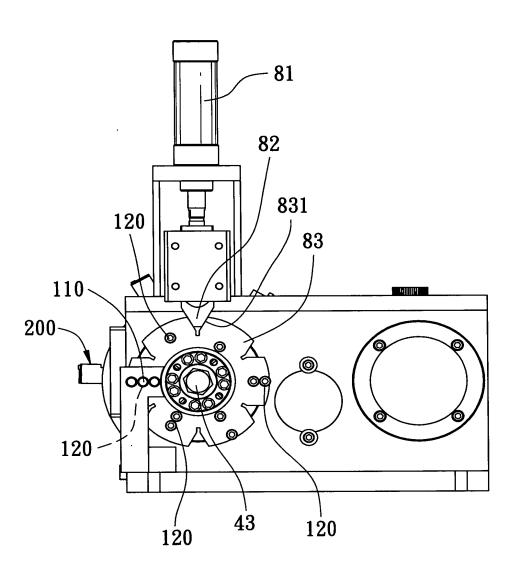


FIG. 10